

$240 = ? \times 4$	$270 = ? \times 90$	$180 = ? \times 20$	$? = 8 \times 40$	$? \times 7 = 350$
$360 = 40 \times ?$	$300 = 5 \times ?$	$240 = 30 \times ?$	$140 = 2 \times ?$	$60 = 20 \times ?$
$100 = 20 \times ?$	$120 = 2 \times ?$	$5 \times ? = 250$	$3 \times ? = 180$	$5 \times ? = 150$
$2 \times ? = 80$	$9 \times ? = 450$	$40 \times ? = 200$	$3 \times ? = 210$	$3 \times 50 = ?$
$7 \times 40 = ?$	$5 \times 80 = ?$	$40 \times 4 = ?$	$30 \times 4 = ?$	$4 \times ? = 160$

50                    320                    9                    3                    60

3                    70                    8                    60                    9

30                    60                    50                    60                    5

150                    70                    5                    50                    40

40                    120                    160                    400                    280